

# Transparent wood-based material with high tensile strength

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### Background

Bio-inspired materials are gaining more and more interest, especially as alternatives to plastic. Biominerals such as seashells and pearls are materials generated by living organisms and composed of both organic and inorganic matter which gives them high toughness. However, such materials are usually not transparent, a highly desired property when it comes to the materials we use for various purposes. In general, it is difficult to achieve both high strength and optical transparency in a single composite material. Usually silica-based transparent glass is used as one of the most dominant engineering materials. However, even advanced oxide glasses are highly brittle and fail to resist the fracture. Wood, on the other hand, is crack-resistant and lightweight, but is not transparent. Attempts to develop transparent wood have been made, but failed to meet the requirements set forth by engineering applications. Therefore, professor Kamitakahara's team developed a new method of producing a wood-based biomineral-inspired material that has high specific strength and toughness as well as transparency.

## **Technical Summary**

First, the researchers took Hinoki (Japanese cypress) wood, a material widely used in construction of Japanese shrines and temples, and chemically removed lignin and hemicellulose from it in a process known as delignification (Fig.1). This resulted in white-colored porous material composed of tube-like channels, which is the inherent micro-structure of wood (Fig.1). Then the researchers functionalized the delignified wood by introducing carboxylate (COOH) and phosphate (PO4) functional groups. This procedure, known as functionalization, improves the deposition of calcium carbonate (CaCO<sub>3</sub>) in wood micro-channels, which is the next step in the production, i.e. biomineralization (Fig.1).



Porous architecture

Figure 1. Schematic summarizing the production process of transparent food.

For this step, the functionalized wood is immersed into a biomineralization solution to introduce various ion precursors. The delignified and functionalized wood has abundant hydroxyl/carboxylate/phosphate functional groups which promote the formation and growth of crystal forms of calcium carbonate (CaCO3), known as aragonite crystals, along the direction of channels during biomineralization process (Fig.1). The biomineralization followed by freeze-drying leads to self-assembly of aragonite layers along the wood channels with formation of micro-architecture similar to the one observed in seashells and pearls. Importantly, in comparison to natural biomineralization which takes months or years, only 14 days was sufficient for biomineralizing the wood.

Finally, the researchers placed the biomineralized wood in between two steel plates of a hot press at 60°C and kept it under pressure for 24 hours. The densification process resulted in formation of unique micro-architecture and induction of new intermolecular interactions between the inorganic crystals and organic layers. The wood cell walls collapsed upon densification with entrapment of calcium carbonate crystals in their inter-layers with reduction in material thickness by 90%. The obtained material exhibits high transparency, strength, and toughness.

SOCIETY ACADEMIA COLLABORATION FOR INNOVATION (SACI) Kyoto University Division Technology Readiness Level

3

### **Potential Applications**

- Building materials
- Interior materials
- Photonic and electronic devices

### Possible Collaboration Mode(s)

- R&D collaboration
- Licensing
- MTA

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